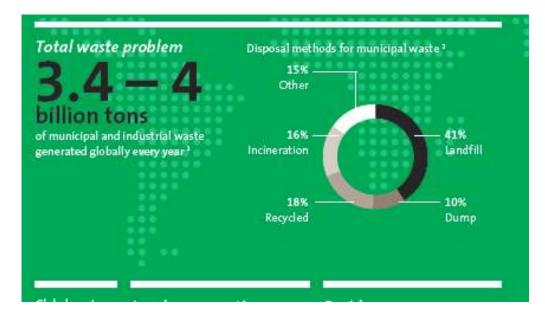


#### Waste management for a better world



#### **Geocycle - Concept**

- Industrial companies generate waste as a by-product of their production process
- Dealing with this waste in a responsible, reliable, sustainable and economically feasible way can be challenging, especially when it comes to hazardous waste
- Geocycle is a provider of waste management solutions that solves those waste challenges for customers





#### Solutions we offer







4 Special services



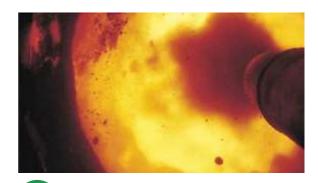
2 Laboratory testing



5 Pre-processing



3 Collection & transportation



6 Co-processing

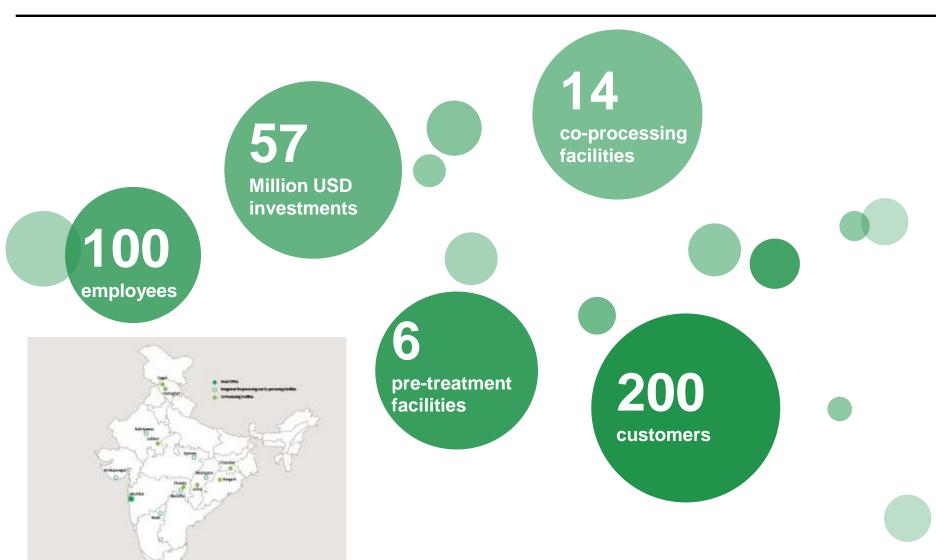


We improve the environmental performance

Reducing emissions, conserving natural resources

Reaching zero-landfill targets, enhancing brand reputation

# **Geocycle India**



# **Geocycle Kymore: A brief Outline**



- Geocycle Kymore Facility commissioned in Dec 2014
- Capacity 90000 TPA

#### **Preprocessing Line**



- ➤ To prevent soil and water contamination, *Geomembrane* (6M x 917M x 2MM) is installed beneath Concrete flooring.
- ➤ Waste handling capacity 90,000 TPA

- Shredding Circuit consists of hook shredder, FR&OR grade belt conveyors, magnetic separator & disc screen
- Storage & Processing Shed 100m x
   40m with 5.5m height concrete walls

#### **Moving Machines**

- Hydraulic Arm Handler
- High Dump Wheel Loader
- Mini Skid Loader
- Fork-Lift with drum tilting arrangement
- Scissor Lift

#### Fire Fighting

- Fire fighting with 1200 m3 water storage and 3 main pumps of 410 cu.m/hr along with one jockey pump
- 597 ESFR Sprinkler, 5 Hose real,
  8 Hydrant post are installed in the facility

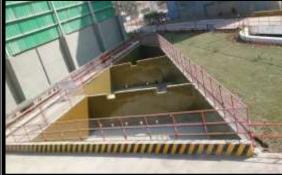


## Cont...











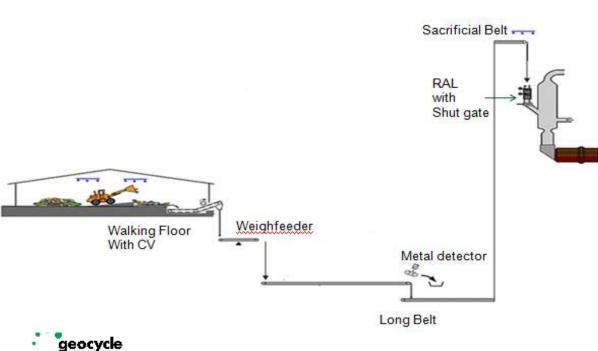


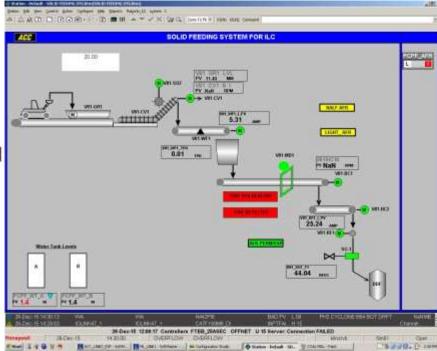


#### **Co-processing Line - 1**

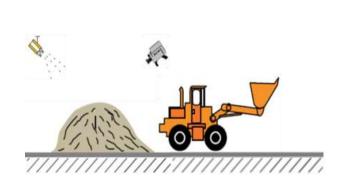


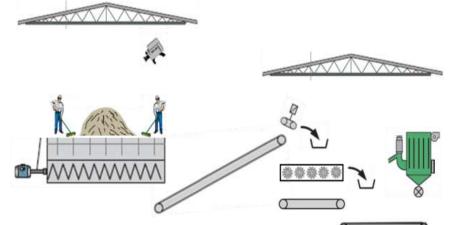
- Walking Floor & Chain belt conveyor with stripping wheel/dozing drum for volumetric control
- Weigh feeder for gravimetric control
- Long belt conveyor 171m in length
- Sacrificial belt conveyor, Rotary air lock & Safety shut off gate





# Agro waste co-processing system – Line 2











10

#### SCF to AF – Preprocessing methodology



➤ MSW & RDF is difficult to handle without pre-processing

➤ We need Industrial waste(Hz & NHz) for proper blending

➤ We are following Geocycle waste acceptance criteria

>We are making good quality of AF by shredding

screening, blending, resizing, magnetic & inert segregation

➤ As per chemical analysis of each waste stream we

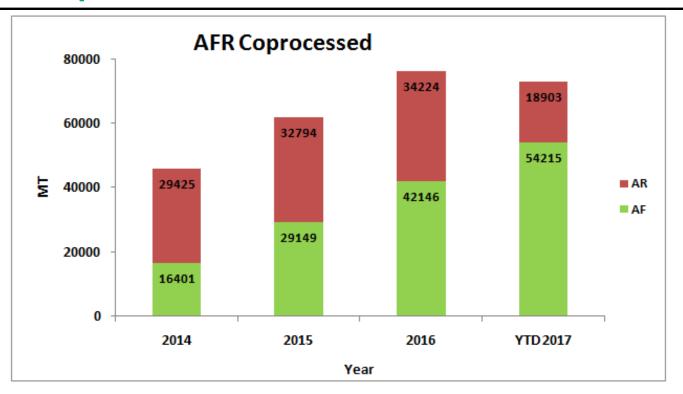
Design AFR waste mix recipe to optimise AF quality by adding calculative quantity of each waste

- ➤ We are procuring rice husk & other agro waste for making homogeneous AF mix
- ➤ We are preparing waste profile form for each & every waste before its acceptance





## **Waste Co-processed in Cement Kiln**

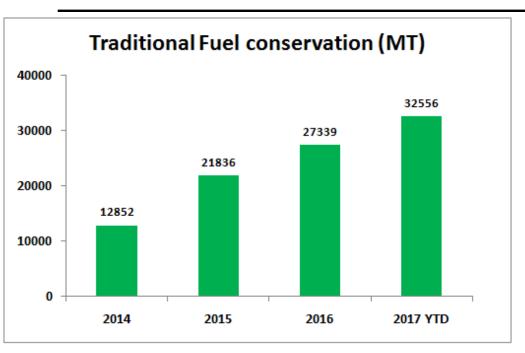


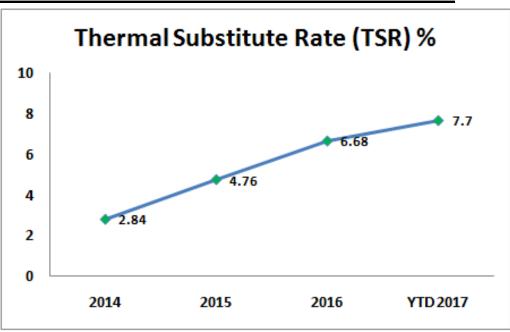
Category of Waste	2016	2017 Nov YTD
Non Haz. Waste	6671.34	3222.55
Haz. Waste	847.62	748.73
Agro waste	18820.88	29719
Plastic waste / MSW	15807.02	20525
Total AF	42146.86	54215.28
Industrial waste AR	2204.63	2728.52
Total IW AFR	44351.49	56943.8



Geocycle India, 2015-02-27 © 2015 Geocycle India 12

#### **Natural Resources conservation**





- ACC Kymore save 94583 MT of Traditional Fuel from 2014
- Also replaced 151191 MT of Traditional Raw Material from 2014
- TSR % increased from 2.84 % to 7.7 %

Geocycle India, 2015-02-27 © 2015 Geocycle India 13

## **Certification and Award recognition**





16<sup>th</sup> December 2016 HYD/CBE/IMS/LET/61/2016

#### To Whom It May Concern:

This is to confirm that, ACC Limited at Geocycle India Department, ACC Thane Complex, Teen Hath Naka, LBS Marg, Thane West- 400604, Maharashtra, India; was audited by us, against the standards of ISO 9001:2015, ISO 14001:2015 & OHSAS 18001:2007 on 24<sup>th</sup>, 25<sup>th</sup>, 27<sup>th</sup>, 28<sup>th</sup> October and on 03<sup>rd</sup> & 04<sup>th</sup> November 2016, with the following scope:

"Receipt, Storage, Handling and Processing of Hazardous and Non Hazardous Waste to Generate Alternative Fuels and Raw Materials."

Additional sites under the scope :

Site-1: Geocycle India Department, Pre-Processing Facility, PO. Wadi, Dist Gulbarga, Karnataka.

Site-2: Geocycle India Department, Pre-Processing Facility, PO. Kymore, Dist. Katni, Madhya Pradesh.

It is confirmed, that the Management system complies with the requirements of standards of ISO 9001:2015, ISO 14001:2015 & OHSAS 18001:2007 and Hence the said organization recommended for registration for their scope mentioned above, to our accredited affiliates.

Yours Sincerely



K. Madhusudhan

Certification and Business Enhancement

Head -Technical Management (Non - Food Services)

Project manager - FSC CoC

SGS India Pvt. Ltd.





# **Trial Burn Conducted at ACC Kymore**

Trial Burn Conducted at ACC Kymore Plant			
S.No	Company	Name of Waste	Month
1	SRF	Poly Residue + ETP sludge	Nov-06
2	HUL	Trade Reject	Nov-06
3	SRF	Poly Residue	Mar-08
4	ICPE	Non recyclable plastics	Mar-08
5	SRF	Poly Residue	Apr-10
6	KEC	ETP Sludge	Jan-12
7	Godrej	ETP sludge	Jun-12
8	NFIL	DRE Assessment for CFC	Dec-12
9	Diesel Loco shed	Dismantled lube/ fuel oil filter	Jan-13
10	Lanxess Ind.Ltd	Waste Mixed Trial	Dec-15
11	BPCL	Tank Bottom sludge	Feb-16
12	Gov. Opium and Alkoloids Works.	Opium Marc and ETP Sludge	Jun-16



Geocycle India, 2015-02-27 © 2015 Geocycle India **15** 

## **Benefits/Contribution to the Society**

- Management of plastic waste problem at Jabalpur, Katni, Rewa and Satna
  - Regular disposal through co-processing at ACC Kymore Works
- Co-processing of plastic wastes from municipalities helps in job creation for local people
- Cleaner and greener society





# **Disposal of Narcotic materials into Kiln**









geocycle 2016-07-20

# geocycle